

OPERATOR'S MANUAL

INCLUDING:
OPERATION, INSTALLATION, & MAINTENANCE

60938

61794

61860

61861

66376

66466

66605

RELEASED: 8-11-75

REVISED: 1-27-83

IPP/PSE



SPRAY WANDS

THIS SHEET COVERS

60938 61861
61794 66376
61860 66466
66605

RIGID WAND AND FLEXIBLE WAND ASS'YS

SEE CHART ON BACK FOR PARTS LIST

ASSEMBLY INSTRUCTIONS

This Assembly is shipped complete in one carton. When unit is unpacked, check to be sure Y23-162 set screw is located inline with material slot in tube as shown in view.

OPERATING INSTRUCTIONS

1. The Flexible Wand should be used in hard to reach places such as rocker panels, framework, and headlight box sections where visibility is restricted or the structure prohibits the use of the rigid wand.

When using the Flexible Wand, it is advisable to work the flexible wand into the desired position, and fog on the outward stroke. (In rocker panels, retract slowly so that one pass will cover.)

2. The Rigid spray wand assembly is used on places where straight structures exist, such as door panels, or where operator desires a more definite control on the exact position of the wand.

When using spray wand assembly place the tip of the wand into the section to be fogged. Position the wand indicator (the Y23-106) in a horizontal position and fog on the inward stroke. When the end of the stroke is reached rotate wand indicator 180° and fog other side of section on the outward stroke.

CAUTION: When fogging on the outward stroke when you reach the notches on the tube you have approximately (1) inch until material slot will be visible and you will be spraying outside of the panel.

NOTE: Use extreme caution when working on doors which contain power window mechanisms, so as not to damage mechanism or wiring. If in doubt remove inner door panel and spray directly.

CLEANING HINTS

To prevent material from hardening in the spray wand, clean thoroughly after using. Clean with solvent. Clean material slot with a stiff brush (such as

an old tooth brush). Remove screw (Y23-41 or Y3-44-C) and flush material from inside of tube.

NOTICE:

READ THIS MANUAL CAREFULLY BEFORE OPERATING, INSTALLING OR SERVICING THIS EQUIPMENT.

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FLUID HANDLING EQUIPMENT

THE ARO CORPORATION

ONE ARO CENTER, BRYAN, OHIO 43506

DU 14191626 4242 • TWX 910 442 2004 • TELE 286456 • TDT TLY 106100



PARTS LIST

SHADED AREA INDICATES WHERE
PART IS USED

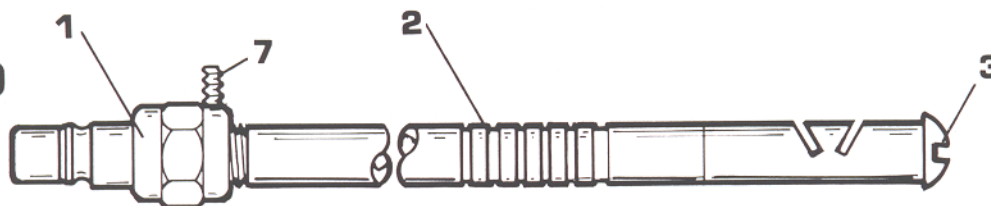
TS LIST

EA INDICATES WHERE
ED

REF.	DESCRIPTION	PART NO.	MODEL															APPROX. LENGTH
			60938	74"	61794	47"	61860	62"	61861	28"	66376	75"	66466	52"	66605	47"		
	SEE FIG.		2	4	1	1	2	1	3									
	CONNECTOR	38224																
1	CONNECTOR	79081																
	TUBE	76703-006																
	TUBE	61901-1																
2	TUBE	61901-2																
	TUBE	77860																
	TUBE	77994																
	TUBE	92446-003-J																
	TUBE	76703-003-J																
3	SCREW	Y3-44-C																
4	SCREW	Y23-41																
5	TIP	77861																
6	ADAPTER	76880																
	CONNECTOR	59688-056																
7	SCREW	Y23-162																
8	SPACER	77859																
9	SHRINK TUBE	92448-001-H																

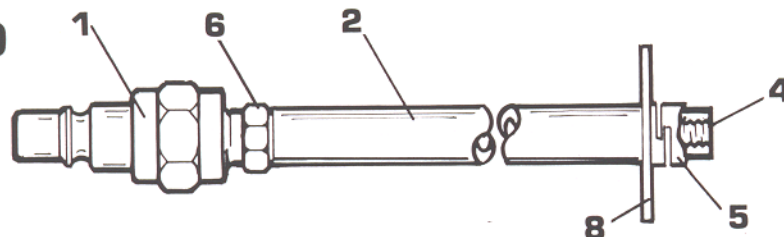
RIGID WAND

FIG. 1



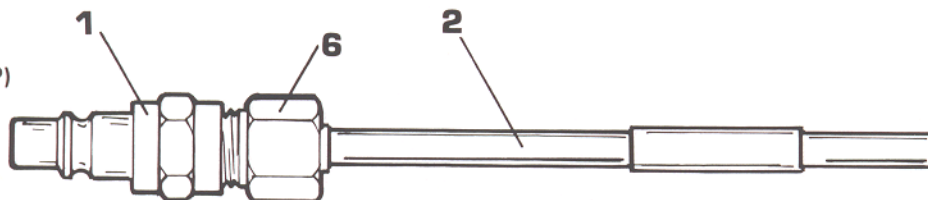
FLEX WAND

FIG. 2



FLEX WAND (WITHOUT TIP)

FIG. 3



FLEX WAND (WITHOUT TIP)

FIG. 4

